Canusa WLO and WLOX (DN 350mm & above)

ft pipeline systems

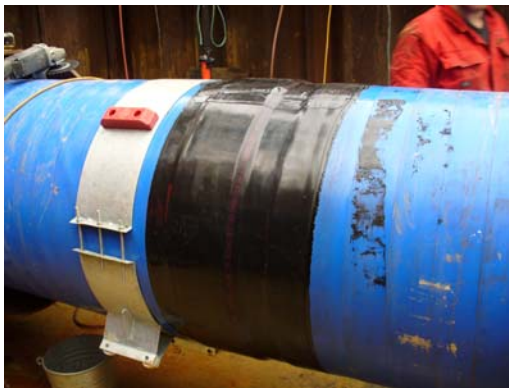
1. Clean joint with power wire brush to ST3 minimum & lightly abrade adjacent coating. Degrease using cleaner and clean rags. Preheat pipe to 70°C (temp. sticks will be provided).

2. Wrap sleeve around the pipe joint, starting at 11 o'clock and passing the sleeve underneath and back over the top for the overlap.

3. Heat the underside of the closure strip with 4 passes of the propane torch and place over the overlap. Install the closure strip properly before heating the rest of the sleeve.

4. Heat from the middle outwards using broad circumferential sweeps of the flame.

5. Check edges of sleeve to ensure mastic "wetting out". Use a roller if needed.



6. Visual inspection of the sleeve.